

**14119-85**

Bars of precision alloys for elastic elements.  
Specifications

77.140.60  
09 6600

01.07.86

**1.**

1.1.

1.2.

.1.

36		40-120	1,0-20	
36 5		40-80	1,0-30	
42	8-40	40-120	1,0-30	500-6000
44		40-120	8,0-30	

2590, 1133 14955

1.3.

14955,

hi 1, hi2.

1,0 2590; 5,0

1133;

h8, h9, h10, hi 1

6,0

36 8,0 , :

”  $\frac{8, - 2590-88}{36 \quad 14119-85}$

44 40 :

$\frac{40 \quad 1133-71}{44 \quad 0 \quad 14 \quad 9-85}$

36 5 60 :

$\frac{60 \quad 1133-71}{36 \quad 5 \quad 14119-85}$

42 , 5,0 ,

,4 hi 1:

$\frac{5,0 -4 \quad 14955-77}{42 \quad 14119-85}$

( , . 1).

2.

2.1. , , -

2.2. 10994.

2.3. .

) ( -

2.4. , , .

2.5. , .

2.6. 14955 , , , .

2.7. , , , -

2.8. .2.

2.9. :

;

2.10. 14117. -

		( / 2)	( / 2)	%	8, .%	( / 2)	
36	1,0 30 .30 60 .60	1130(115) 1030 (105) 880(90)	735 (75) 635 (65) 490 (50)	22 25 35	14	390 (4) 490 (5) 590 (6)	920—950 ° , 650—670 ° , 2—4 ,
36	5	1030 (105)	635 (65)	20	10	290 (3)*	(975±10) ° , 700—750 ° , 2—4 ,
44		980(100)	635 (65)	25	15	690 (7)	(910±10) ° ,
42		980 (100)*	635 (65)*	25*	8*	-	(690± 10) ° , 3—4 ,

1. \*
2. 01.01.93. 16
- ( , . 1,2).
3. —
- 3.1 .
- 3.2 . :  
— 7565;  
— ;  
— 100% ;
- 3.3.  
7566.
- 4.
- 4.1. 166,  
6507 2216
- 4.2. 427.  
12365, 28473 12344 — 12357, 12361,  
— 7565.
- 4.3. —
- 4.4. 7470

14955.

( , . 1).

4.5. — 10243.

4.6.

— 1497  
7564, 1.

4.7.

9454 1—10

U.

4.8.

5639

4.9.

6

1778

1 4.

4.10.

5.

5.1.

— 7566.

5.2.

5.3.

8828, 9569, 10396 2991 ( I II)

8828  
150 50 300

10354, 16272

8828, 9569, 10396  
14253,

3282

3560, 6009

5.4.

80 %

5 40 °

5.5.

21650, 24597.

5.6.

5.7.

( ) 5 , — 1250 .  
80 .

6.

6.1.

. 5      14119-85

1.

2.

25.06.85    1885

3.

14119-69

4.

-

166-89	4.1	12345-2001	4.2
427-75	4.1	12346-78	4.2
1133-71	1.2, 1.3	12347-77	4.2
1497-84	4.6	12348-78	4.2
1778-70	4.9	12349-83	4.2
2216-84	4.1	12350-78	4.2
2590-88	1.2, 1.3	12351-2003	4.2
2991-85	5.3	12352-81	4.2
3282-74	5.3	12353-78	4.2
3560-73	5.3	12354-81	4.2
5639-82	4.8	12355-78	4.2
6009-74	5.3	12356-81	4.2
6507-90	4.1	12357-84	4.2
7564-97	4.6	12361-2002	4.2
7565-81	3.2, 4.2	12365-84	4.2
7566-94	3.3, 5.1	14117-85	2.10
8828-89	5.3	14253-83	5.3
9454-78	4.7	14955-77	1.2, 2.6, 4.4
9569-79	5.3	16272-79	5.3
10243-75	5.3	21650-76	5.5
10396-84	5.3	24597-81	5.5
10994-74	2.2	28473-90	4.2
12344-2003	4.2		

5.

08.07.92    660

6.

1, 2,  
9-92)

1990 .,    1992 .(    6—90,